

Date: Tuesday, 8/28/2007 3:22:38 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: NEOPRENE "D" SEAL
Job Number	: 34304		
Estimate Number	: 10135		
P.O. Number	: N/A	Part Number	: D2461
This Issue	: 8/28/2007 S.O. No. : N/A	Drawing Number	: D2461 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 29048	Material	: N/A
Written By	: _____	Due Date	: 9/20/2007
Checked & Approved By	: _____	Qty:	500 200 Um: Each
Comment	: Est: A 98.10.29 New Issue KS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 4479

C207/08/29

Possible supplier: Trim-Lok Part No: X-1 09-HT

500 FT

2.0	X109HT	'D' Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 200.0000 f(s)
 NEOPRENE "D" SEAL

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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7/9/20 30



500 FT

Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

En 07/09/21

x500 FT

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Location: ST 403

Identify and Stock

07/09/21

500

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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500

Comment: FINAL INSPECTION/W/O RELEASE

D 07/09/24

Job Completion



07-09-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 07/15/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

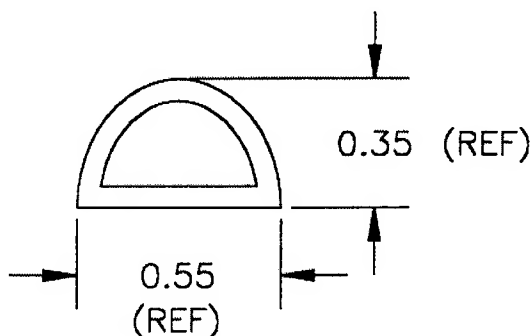
NOTE: Date & initial all entries



DESIGN	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED JS	APPROVED JS	DRAWING NO. D2461	REV. A SHEET 1 OF 1
DATE 97.07.10		TITLE NEOPRENE 'D' SEAL	SCALE NTS
A	97.07.10	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

RELEASED
97/07/15 KE
ECN001



D2461-0050 NEOPRENE 'D' SEAL

LENGTH

EG: 87.5 LONG: D2461-0875
10 LONG: D2461-0100

POSSIBLE SUPPLIERS:
TRIM-LOK X-1 09-HT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34304

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date	Page
Nov 1, 2006	1
Receipt Number	
RCP00002899	

Purchase From:

Argus Industries
20 Murray Park Road
Winnipeg, MB R3J 3T9

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-ARG001	PO00002262

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	X109HT	'D' Seal B/N29048 AS PER DWG D2461 REV. A P/N: X109-HT	500.0000	f	0.540000	270.00	Oct 31, 2006
REFERENCE ONLY							

Comments:



PICKERING SALES ORDER

183060

Order Ship Date: 09/19/07
Page: 1

BILL TO: DART AEROSPACE LTD.

SHIP TO: DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON

613-632-9577
K6A 1K7

EIN#

Customer #	Customer PO	Ship Via	Terms	Contact
D000210	PO00004479	FED EX	NET 30 DAYS	MARSHA

Stock Code	Description Customer Code	Quantity Ordered	Quantity Shipped	Back Order Quantity	Price	UOM	Total
ISE0X100	TRIM-LOK X-109-HT .625 X .375	500	500	0		FT	

7/9/20
SG

Sn
7/9/21

Goods cannot be returned without permission and may be subject to restocking and freight charges.
Claims for shortages and defective materials must be made within 15 days of receipt of goods.

Picked By: m Checked By: m
of Boxes: 1 Freight: _____
WOG: _____

SUBTOTAL:
FREIGHT:
(R104727805) GST/HST:
PST:

TOTAL PAYABLE: _____

Molding the Future ISO 9001:2000

Head Office: 20 Murray Park Rd., Winnipeg, MB Canada R3J 3T9 Tel (204) 837-4660 Fax (204) 896-4250
Branch Office: 963 Brock Road, Unit #6 Pickering, ON Canada L1W 3A4 Tel: (905) 420-3336 Fax: (905) 420-3394
www.argusindustries.ca

Thank you for your order

